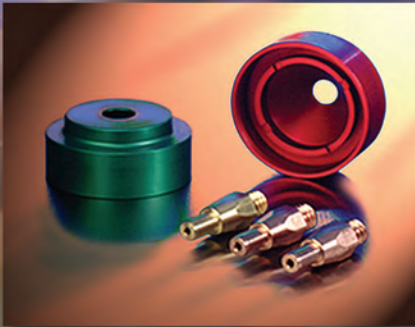


**THERMATEC**   
THERMAL SPRAY DIVISION OF AMERICAN TORCH TIP

BAYSTATE<sup>®</sup>  
EUTECTIC<sup>®</sup>  
GTV<sup>®</sup>  
METCO<sup>®</sup>  
METALISATION<sup>®</sup>  
NORTON<sup>®</sup>  
PTA<sup>®</sup>  
SMARTARC<sup>®</sup>  
STELLITE<sup>®</sup>  
TATA<sup>®</sup>/PRAXAIR<sup>®</sup>THERMACH  
THERMION<sup>®</sup>  
COLOMONOV<sup>®</sup>



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THERMAL SPRAY DIVISION OF AMERICAN TORCH TIP

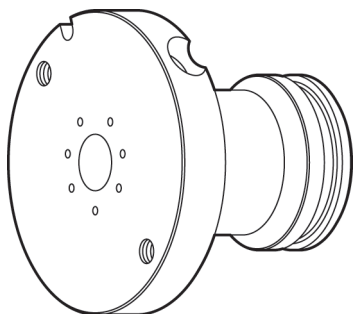
**AMERICAN TORCH TIP ATTC**



316

**BAYSTATE®**

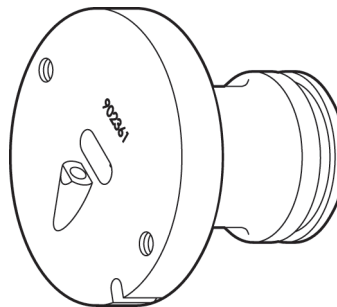
*Baystate® Plasma Gun*



**Nozzle**  
901065



**O-Ring**  
5406006

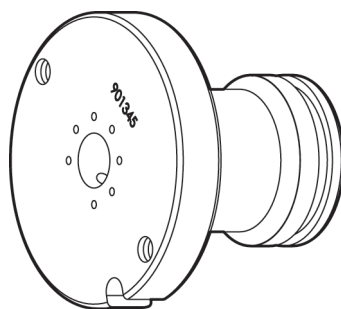


**Nozzle**  
902361



**O-Ring**  
5406006

**THERMAL**



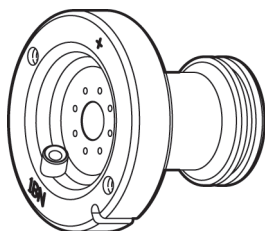
**Nozzle**  
901345



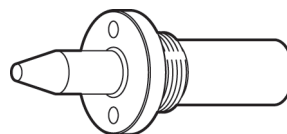
**O-Ring**  
5406006

**Not Sown**  
902352-1 Cathode

*PG Systems*



**Nozzle**  
TPA-1BN-002



**Electrode**  
TPA-1400G-011G

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**EUTECTIC®**

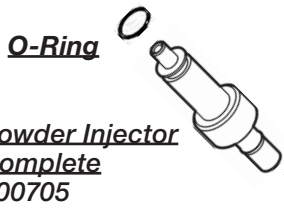
*Eutectic® Terojet®*



Barrel Assembly  
600700



O-Ring  
230274



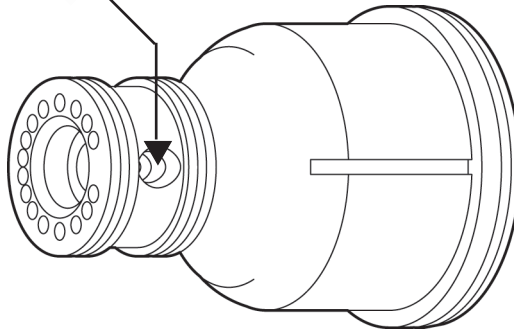
Powder Injector Complete  
600705



O-Ring  
230275



O-Ring  
230275



Combustion Chamber  
600702



O-Ring  
230276

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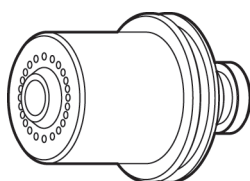
**AMERICAN TORCH TIP ATTC**



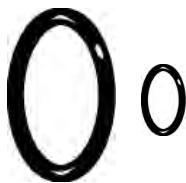
318

**EUTECTIC®**

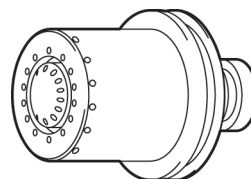
*Eutectic® Terodyn®*



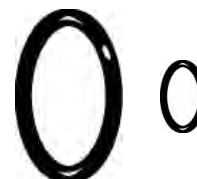
Nozzle  
RL200M



O-Ring Pkg.  
84355



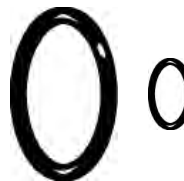
Nozzle  
RL210W



O-Ring Pkg.  
84355



Nozzle  
RL210M



O-Ring Pkg.  
84355

THERMAL

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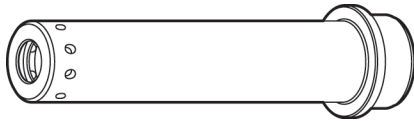
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319

GTV®

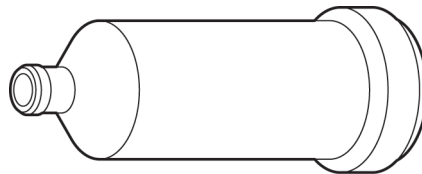
GTV® K2®



Intermediate Section  
780.120-150



Expansion Nozzle  
780.150-150



Combustion Chamber  
780.160

THERMAL

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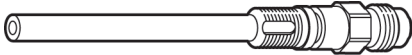




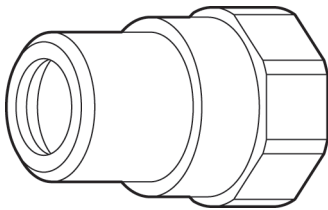
320

**METCO®**

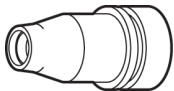
**Metco® Diamond Jet**



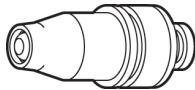
**Powder Feed Hose Fitting**  
DJ10



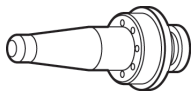
**Air Cap Body**  
DJ2721



**C Shell**  
DJ17-C



**Nozzle Assy**  
DJ7-7C

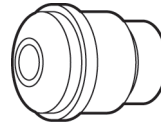


**#7 Insert Propane**  
DJ18-7

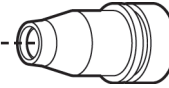
**Not Shown**  
DJ61 Gun Body O-Ring  
CV-8L Check Valve  
CV-7R Check Valve

**Propylene**

**Not Shown**  
DJ6 Nozzle Nut



**Air Cap**  
DJ3-2

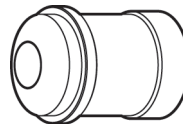


**Nozzle Shell**  
DJ17-A

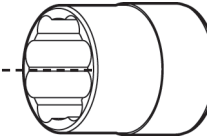


**O-Ring**  
DJ108

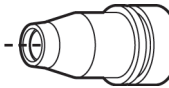
**Propane**



**Air Cap**  
MVG4



**Nozzle Nut**  
MVG7

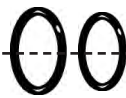


**Nozzle Shell**  
MVG17-A

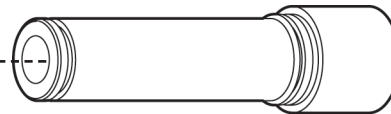


**O-Ring**  
DJ108

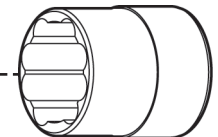
**Propylene Propane**



**O-Ring** **O-Ring**  
DJ77 DJ2611

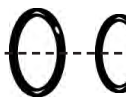


**Extended Air Cap**  
DJ2701  
DJ2702

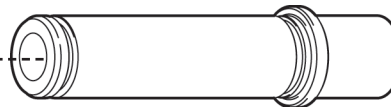


**Nozzle Nut**  
DJ2706

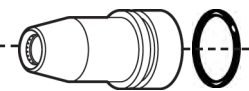
**Hydrogen**



**O-Ring** **O-Ring**  
DJ77 DJ2611



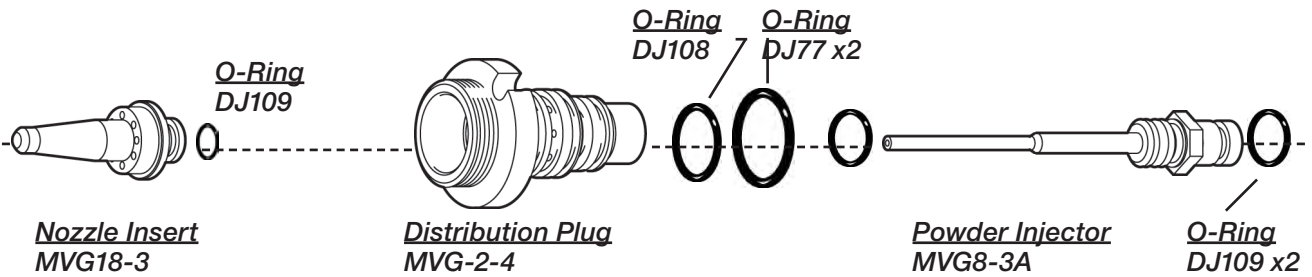
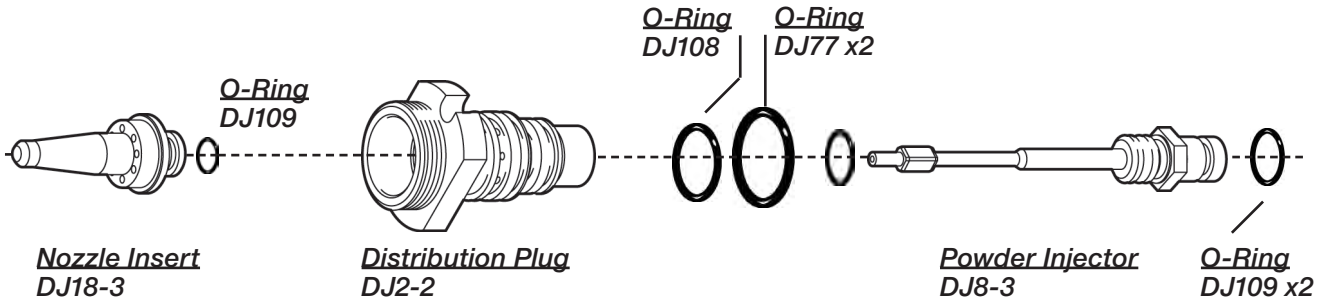
**Extended Air Cap**  
DJ2603



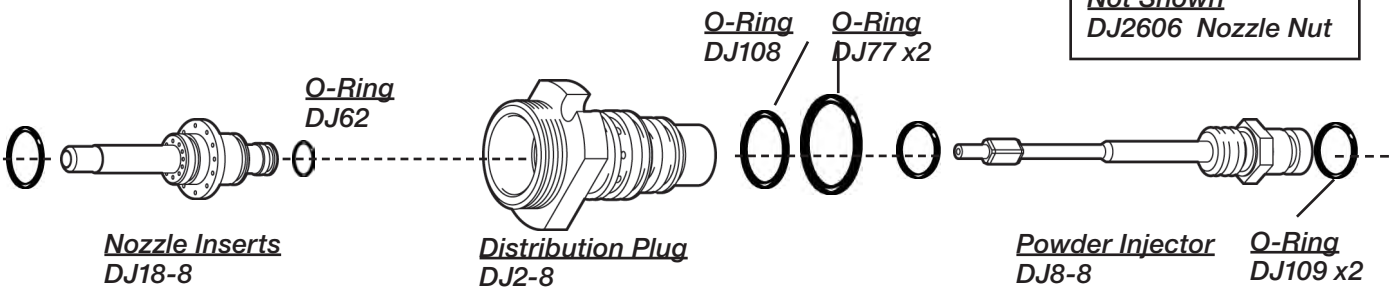
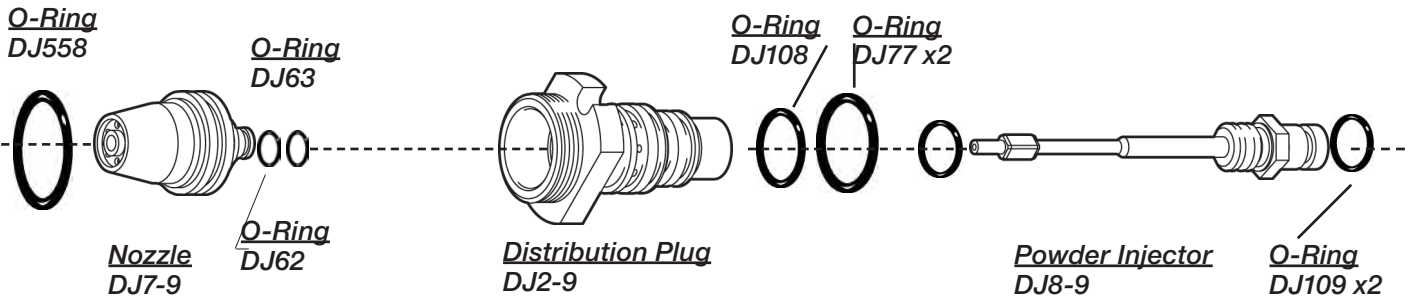
**Nozzle Shell**  
DJ17-8

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Metco® Diamond Jet



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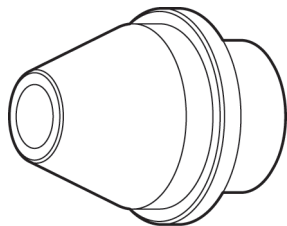
**AMERICAN TORCH TIP ATTC**



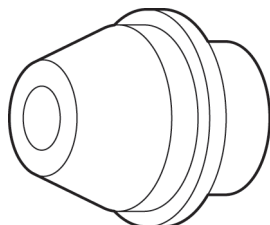
322

**METCO®**

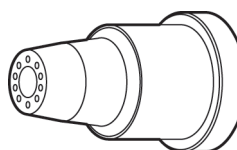
Metco® 10E



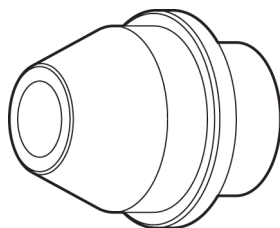
Air Cap  
10E3-EC



Air Cap  
10E3-C



Nozzle  
10E7A-1/8



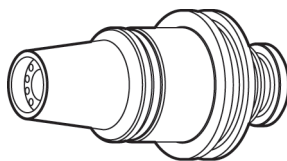
Air Cap  
10E3-EA

THERMAL

Metco® 11E



O-Ring  
11E108



Nozzle  
11E7-15



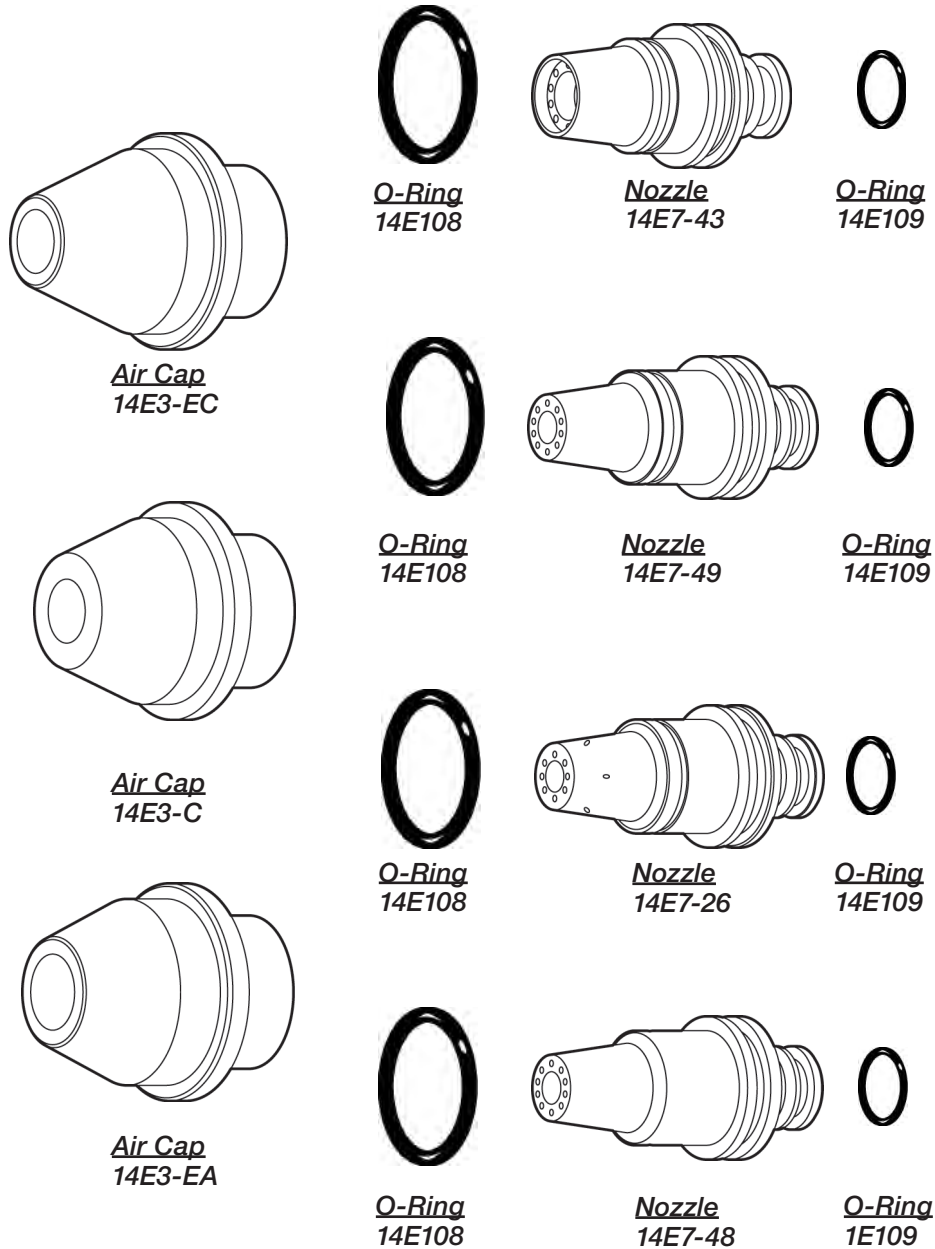
O-Ring  
11E109

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**Not Shown**  
**14E7-45 Non-load Nozzle**

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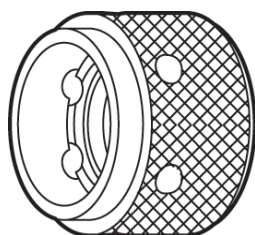


324

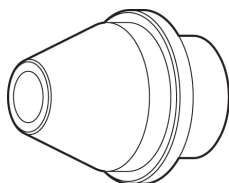
METCO®

Metco® 12E

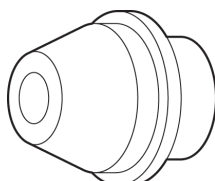
THERMAL



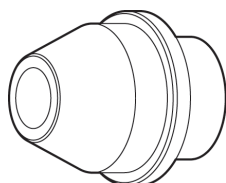
**Nozzle Nut**  
12E6



**Air Cap**  
12E3-EC



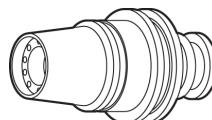
**Air Cap**  
12E3-C



**Air Cap**  
12E3-EA



**O-Ring**  
12E108



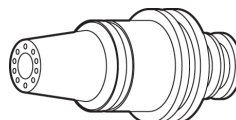
**Nozzle**  
12E7-43



**O-Ring**  
12E109



**O-Ring**  
12E108



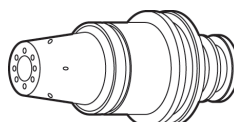
**Nozzle**  
12E7-49



**O-Ring**  
12E109



**O-Ring**  
12E108



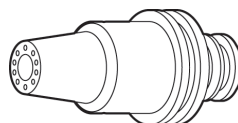
**Nozzle**  
12E7-26



**O-Ring**  
12E109



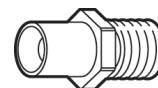
**O-Ring**  
12E108



**Nozzle**  
12E7-48



**O-Ring**  
12E109



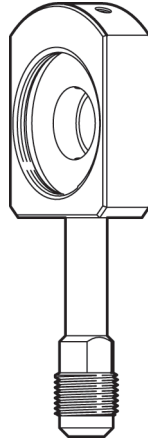
**Front Wire Guide**  
12E23-1/8

**Not Shown**

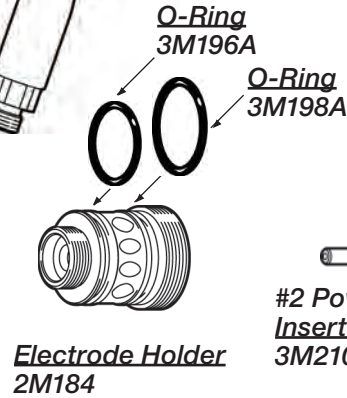
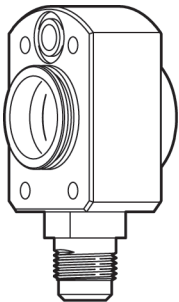
- |           |                  |
|-----------|------------------|
| 12E26     | Nozzle Nut       |
| 12E-200-2 | Siphon Plug Assy |

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Insulator Assembly  
2M189



Front Gun Body  
2M187



Not Shown  
3M206A O-Ring  
3M195A O-Ring  
3M181A O-Ring  
3M11F Electrode

THERMAL

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**AMERICAN TORCH TIP ATTC**



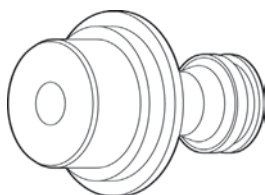
326

METCO®

Metco® 3MBII



O-Ring



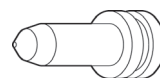
Nozzle  
3MG525B  
3MB530B-ATTC Long Life  
3MB531B-ATTC Long Life  
3MB532B-ATTC Long Life  
3MB533B-ATTC Long Life  
3MB530B  
3MB531B  
3MB532B  
3MB533B



O-Ring



Argon Ring  
3MB260



Electrode  
3MB63

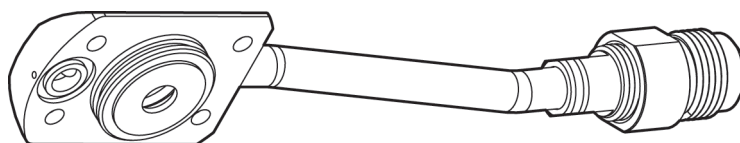


O-Ring

Not Shown  
3MB187 Front Gun Body  
3MB189 Insulator Assembly

THERMAL

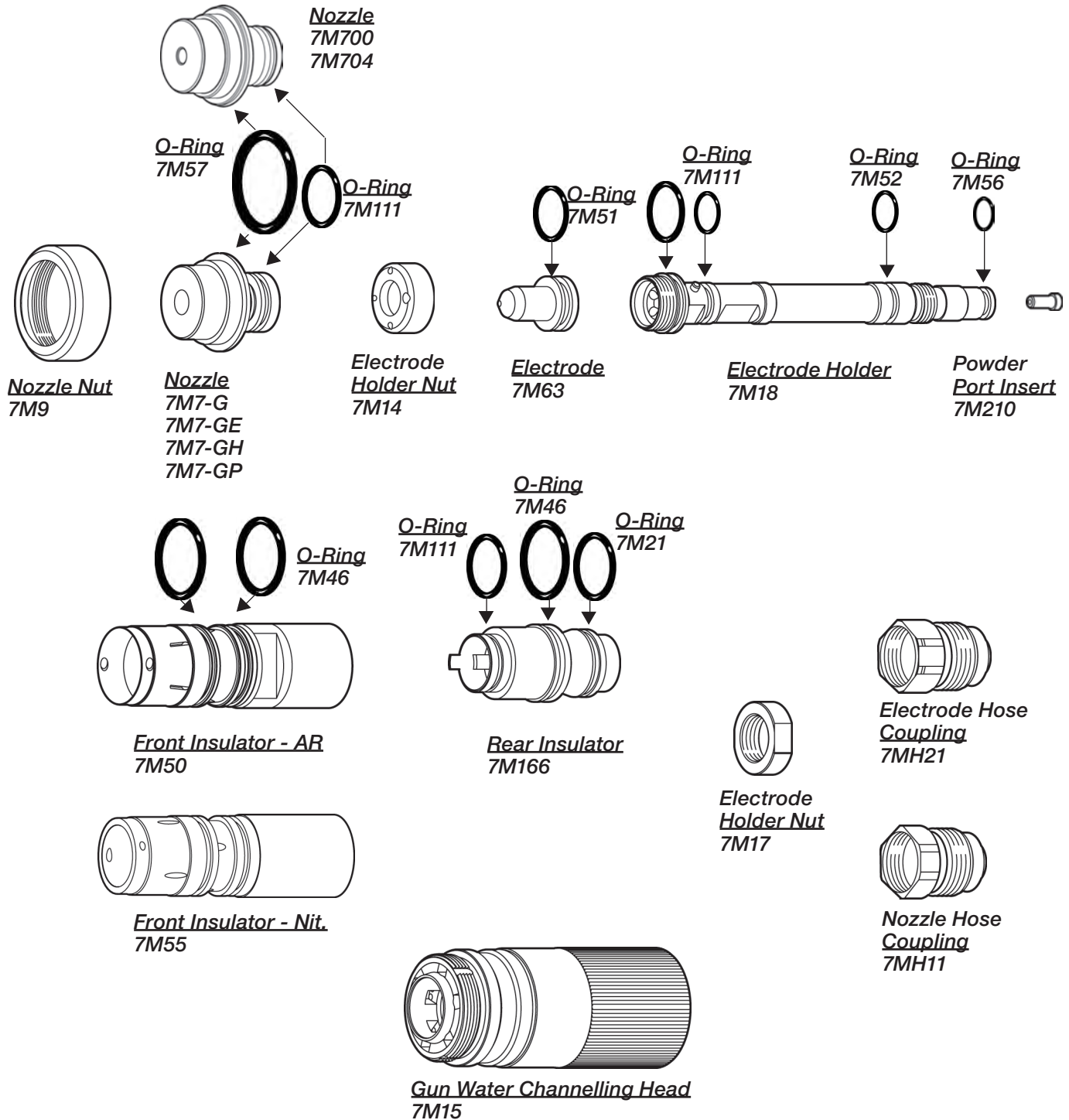
Metco® 3MBT



Gun Body Rear 30°  
3MBT-392

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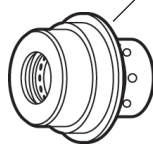


328

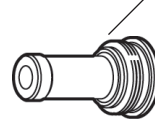
**METCO®**

**Metco® 9MB**

**Not Shown**  
9MB50 Front Insulator Assy.  
9MB297 O-Ring  
9MB852 Wrench



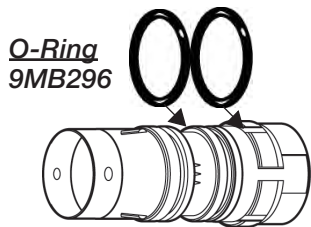
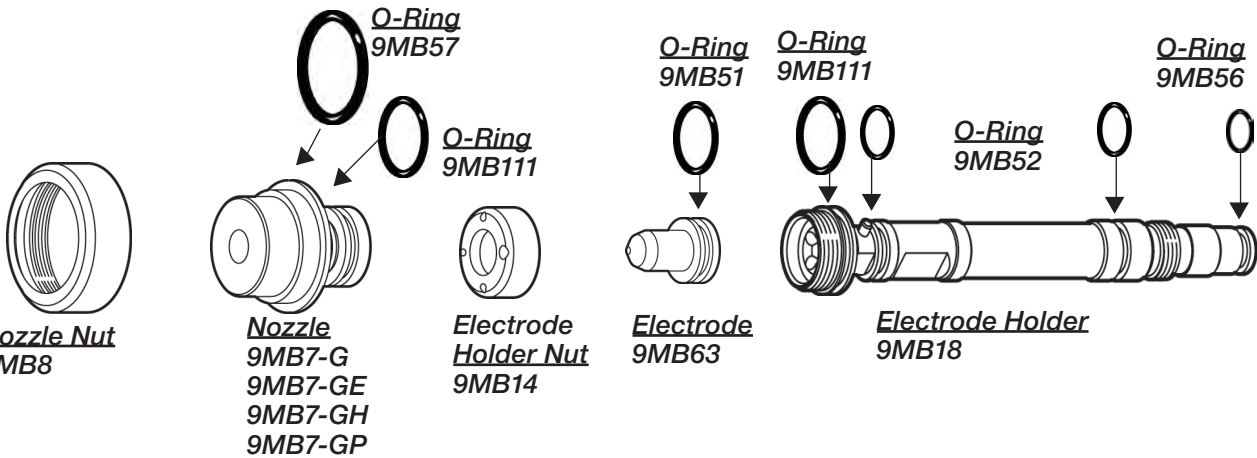
**Nozzle Shell**  
9MB-730C  
9MB-731C  
9MB-732C  
9MB-733C



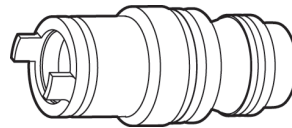
**Nozzle Body**  
9MB-730B  
9MB-731B  
9MB-732B  
9MB-733B

**Nozzle Assembly**  
9MB-730A  
9MB-731A  
9MB-732A  
9MB-733A

**THERMAL**



**Front Insulator Nut**  
9MB55



**Rear Insulator**  
9MB166



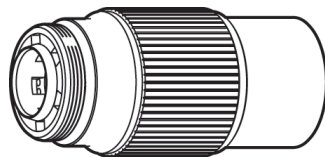
**Electrode Holder Nut**  
9MB17



**Electrode Hose Coupling**  
9MB21



**Nozzle Hose Coupling**  
9MB11



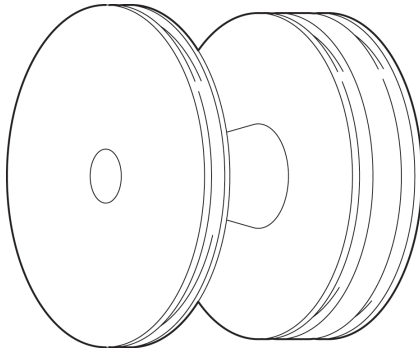
**Water Channeling Haed**  
9MB15

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**METCO®**

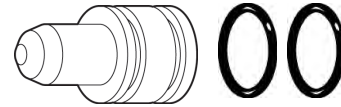
Metco® 10MB



**Nozzle**  
10MB-830-2



**O-Ring**  
10MB79

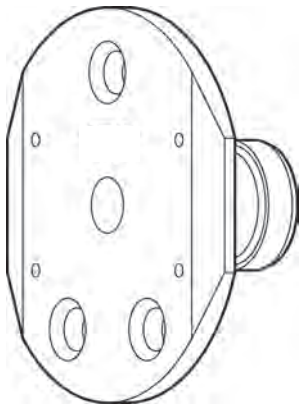


**Electrode**  
10MB163

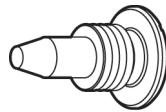
**O-Ring**  
10MB51

**THERMAL**

Metco® 11MB

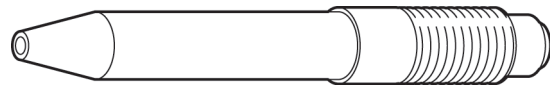


**Nozzle**  
11MB112



**Electrode**  
11MB25

Metco® 2RG



**Contact Tube**  
2RG22-11 11Ga  
2RG22-14 14Ga

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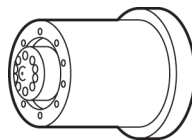
**AMERICAN TORCH TIP ATTC**



**330**

**METCO®**

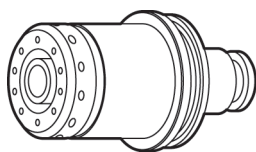
*Metco® 5P*



Nozzle  
5P7-G

**THERMAL**

*Metco® 5Pii*



Nozzle  
5P7B-F



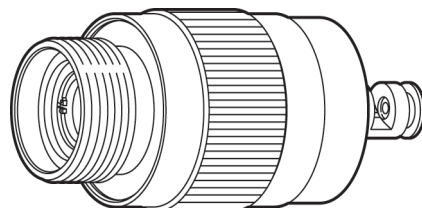
O-Ring  
5P108



O-Ring  
5P107



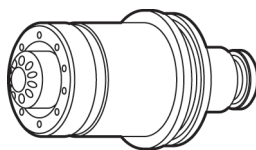
Baffle  
Brass  
5P518



Siphon Plug Assy.  
5P585



Screw  
5P520



Nozzle  
5P7B-G



O-Ring  
5P108



O-Ring  
5P107

**Not Shown**  
5P84 Baffle Retaining Ring  
5P515 O-Ring, Aspirator  
5P516 O-Ring, Siphon Plug  
5P519 Sleeve

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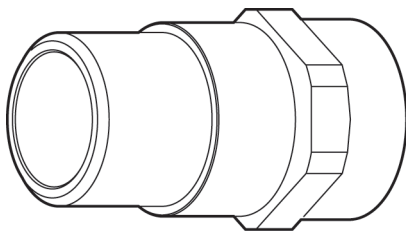
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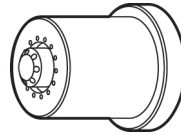
331

METCO®

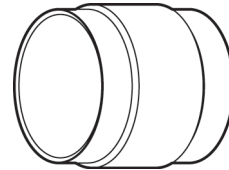
Metco® 6P



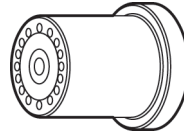
Air Cap Body  
6P117



Nozzle  
6P7A-D



Sleeve  
6P82



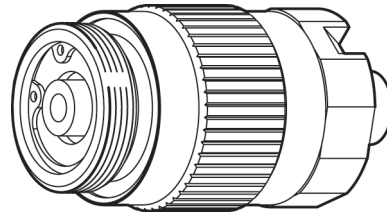
Nozzle  
6P7A-M



Retaining Ring  
6P84



Baffle  
6P83, Brass



Siphon Plug  
6P200

THERMAL

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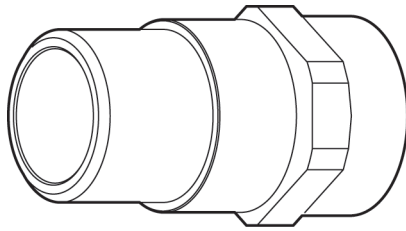




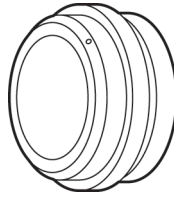
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METCO®

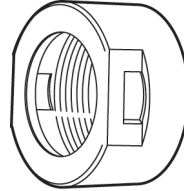
Metco® 6P11



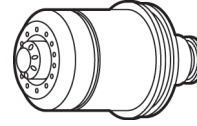
Air Cap Body  
6P117



Air Cap  
6P4



Nozzle Nut  
6P525



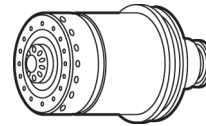
Nozzle  
6P7C-D



Q-Ring  
6P218



Q-Ring  
6P217



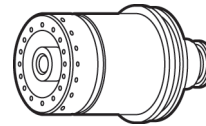
Nozzle  
6P7C-K



Q-Ring  
6P218



Q-Ring  
6P217



Nozzle  
6P7C-M



Q-Ring  
6P218



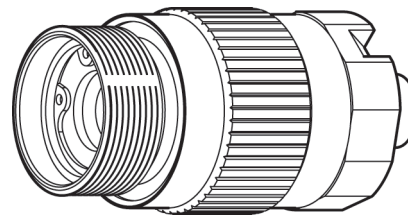
Q-Ring  
6P217



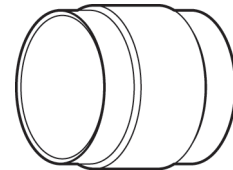
Retaining Ring  
6P84



Baffle  
6P518



Siphon Plug  
6P605



Sleeve  
6P82

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**METCO®**

Metco® 6RG



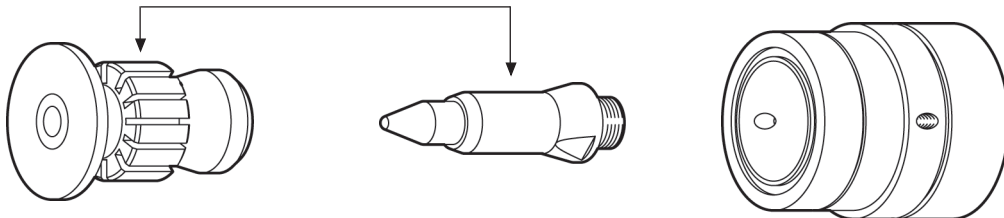
Contact Tip

- 6RG39 - 2mm, LL
- 6RG46 - 14 GA
- 6RG47 - 11 GA
- 6RG48 - 2mm
- 6RG63 - 14 GA, LL
- 6RG68 - 11 GA, LL

Metco® F4

**THERMAL**

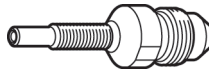
Noz/Elec. Assy  
300.003



Nozzle Tung. Inst.  
300.002-6MM  
300.002-8MM

Electrode  
300.001

Gun Body, Front  
300.006



Power Injector  
300.019 1.5mm  
300.020 1.8mm  
300.021 2.0mm

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THERMAL SPRAY DIVISION OF AMERICAN TORCH TIP

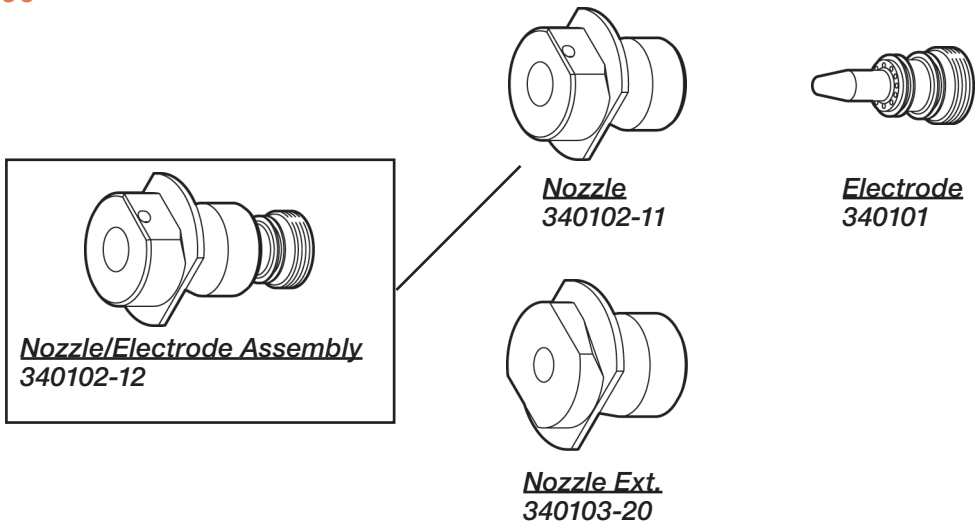
**AMERICAN TORCH TIP ATTC**



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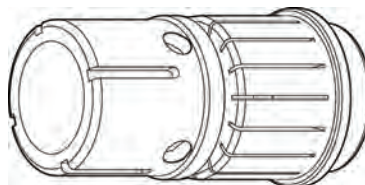
**METCO®**

**Metco® F100**



THERMAL

**Metco® 03CA**



**Anode**  
03CA-141-4

**Smartarc®**



**Contact Tip**  
PPG51496 14GA, AL



**Contact Tip**  
PPG51920 14GA, LL  
PPG51921 2mm, LL

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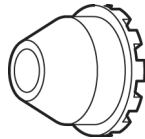
METALISATION®/NORTON®

Metalisation® Arcspray 140

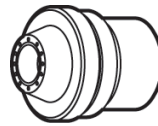


**Contact Tube**  
7541-1.6mm

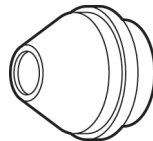
Norton® Rokide



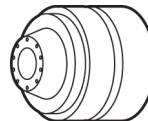
**Air Cap**  
773.3282.B 5/16"  
773.3281.B 1/4", 3/16"



**Nozle**  
773.3279.B 1/4"  
773.3280.B 5/16"  
773.3287.B 3/16"



**Air Cap**  
5000258 1/4"



**Nozzle**  
500103A 1/4"

**Not Shown**

773.3051.B Main Body Air Cap  
773.3058.B Mixing Head

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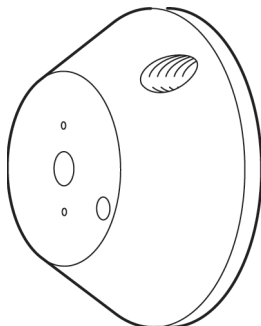




336

PTA/ STELLITE®

Stellite® PTA



**Power Spray Orifice**

562328

Stellite® PTA 600



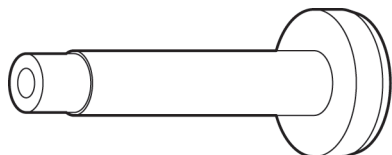
**Nozzle**

963822-3/16

963824-1/8

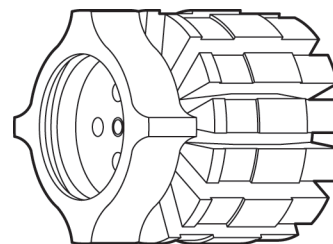
THERMAL

Stellite® Jetkote



**Nozzle**

Part #	Length	I.D.
972935	6.00"	1/4
972849	6.00"	5/16
972950	9.00"	1/4
972521	9.00"	5/16



**Combustion Head**

972494 .080 OEM

972569 .052 OEM



**Combustion Chamber**

972495

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**STELLITE® Tafa®/PRAXAIR®**

*Stellite® Micostar Starweld HPH 150*



Electrode  
15191



Electrode  
963572



Electrode  
966545



Powder Nozzle#4  
966556

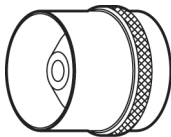


Plasma Nozzle  
966554

Not Shown  
966565 Shield Gas Nozzle

THERMAL

*Tafa®/Praxair® BP400*



High Velocity Air Cap  
5004734



Air Cap  
5000019A



Wire Guide  
5000391 11 gauge  
5000392 14 gauge



Wire Guide  
5000981 14 gauge

Not Shown  
5005233-3 Coaxial Power Cable  
5005233-10 Coaxial Cable 10' Power  
5005233-15 Coaxial Cable 15' Power

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YOUR SUPER SOURCE FOR CONSUMABLE REPLACEMENT PARTS

**THERMATEC**  
THERMAL SPRAY DIVISION OF AMERICAN TORCH TIP

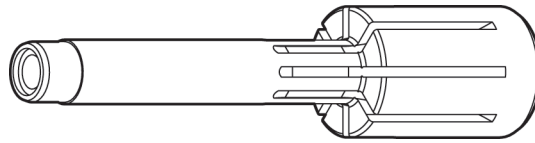
**AMERICAN TORCH TIP ATTC**



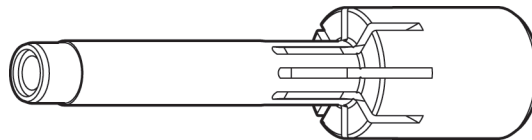
338

Tafa® PRAXAIR®

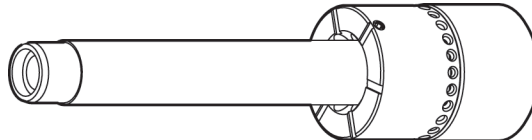
Tafa® Praxair® HV2000



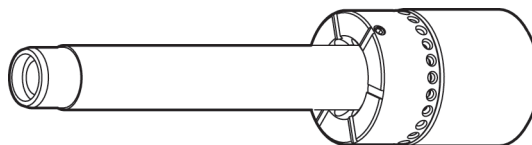
**Nozzle**  
5003411 0mm



**Nozzle**  
5003218 22mm



**Nozzle**  
5003219 12mm



**Nozzle**  
5003185 19mm

**Not Shown**  
500217 O-Ring Kit

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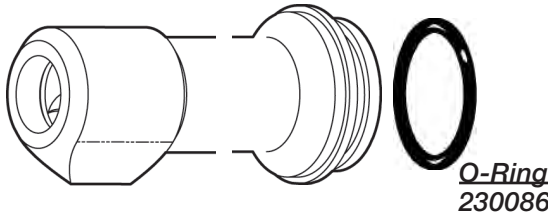
**THERMATEC**  
THERMAL SPRAY DIVISION OF AMERICAN TORCH TIP

THERMAL

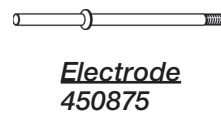
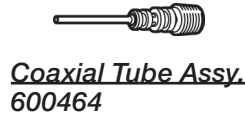
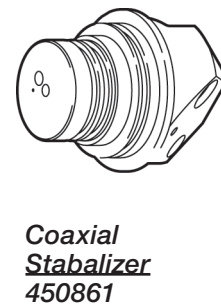
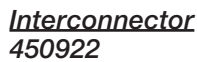
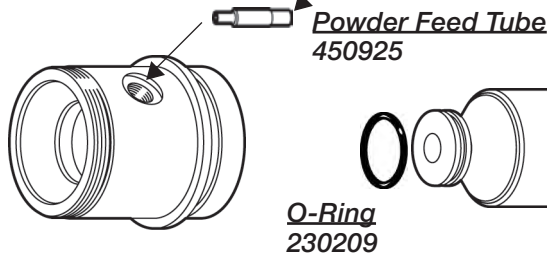
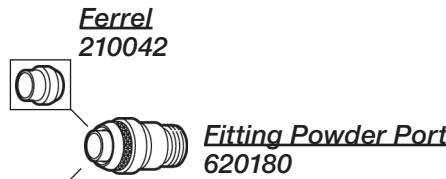
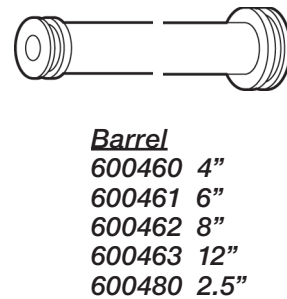
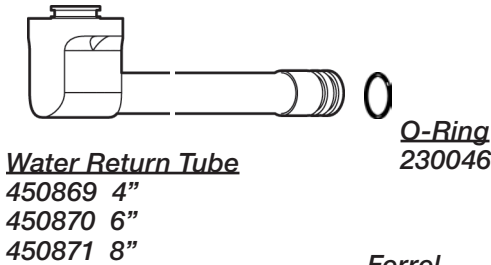


**Barrel Holder**

- 450863 4"
- 450864 6"
- 450865 8"



<b>Not Shown</b>	
200418 Screw	230212 O-Ring
200816 Screw	410112 Check Valve
210010 Adapter	410113 Check Valve
210077 Nipple	450779 Nut
210081 Nipple	600392 Coaxial Stab. Assy.
210145 Adapter	600401 Barrel Assembly 4"
230027 O-Ring	620178C Elbow/Nipple Assy.
230094 O-Ring	



**THERMAL**

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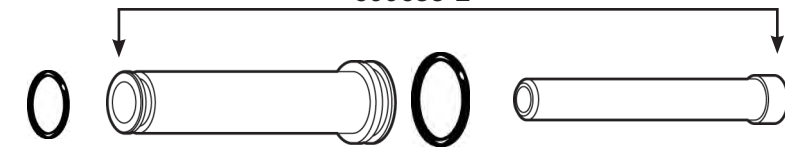


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Tafa® PRAXAIR®

Tafa® Praxair® ST5000

4" Barrel Assy.  
600635-2



O-Ring  
230261

Outer Barrel  
451560

O-Ring  
230292

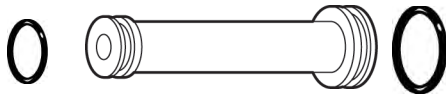
Inner Barrel  
451563

Ferrel  
210042

Fitting Powder Port  
620180



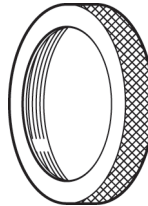
Powder Feed Tube  
450925



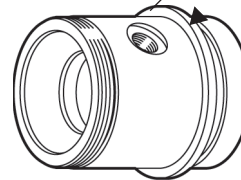
O-Ring  
230261

Barrel  
600636-2

O-Ring  
230292



Nut  
450779



Innerconnector  
451352



O-Ring  
230092



O-Ring  
230208



Combustion Chamber  
451353



Atomizer  
600732 w/O-Ring  
451553 w/out O-Ring

O-Ring  
230304



O-Ring  
230303



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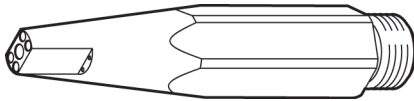
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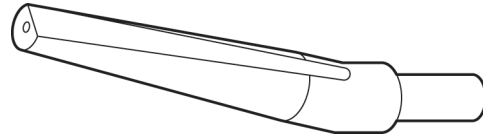
341

Tafa® PRAXAIR®

Tafa® Praxair® Mogul A-3



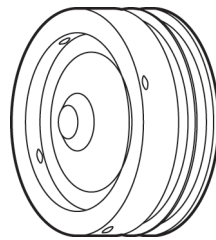
Nozzle  
1323551



Guide  
1313110

THERMAL

Tafa® Praxair® Plazjet



Electrode  
460286

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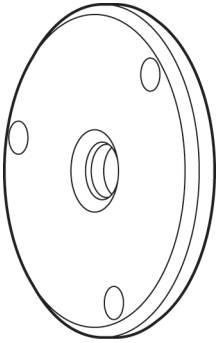




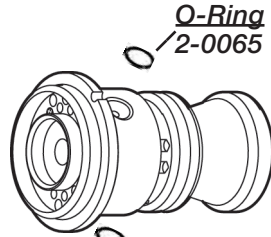
342

Tafa® PRAXAIR®

Tafa® Praxair® SG100



**Front Cover Plate**  
2083-123



**Anode**  
2083-730ATTC



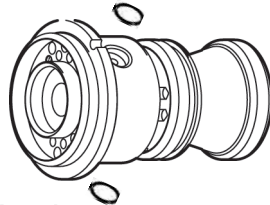
**O-Ring**  
2-0205



**Injector**  
3083-113



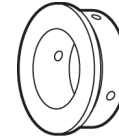
**Cathode**  
1083A-720



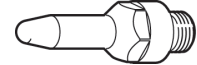
**Anode**  
3083-145 (forward injection)  
3083-175 (straigh injection)  
3083-165 (backward injection)



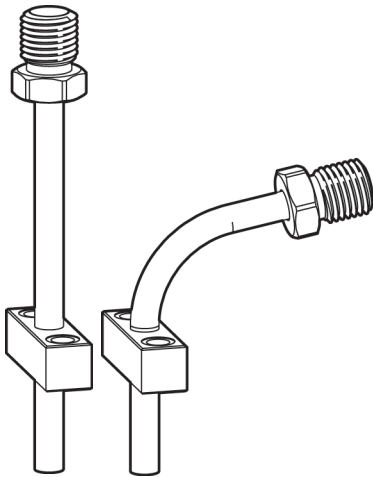
**O-Ring**  
2-0205



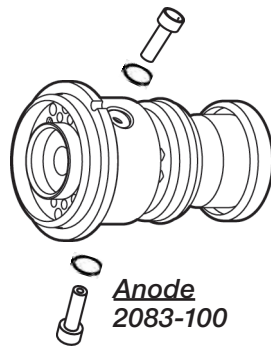
**Injector**  
3083-113



**Cathode**  
1083A-129



**Powder Injectors**  
5004378-S Straight  
5004378-B Bent



**Anode**  
2083-100



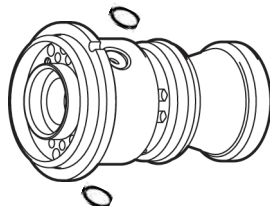
**O-Ring**  
2-0205



**Injector**  
3083-110



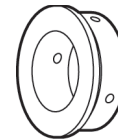
**Cathode**  
1083A-104



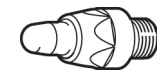
**Anode**  
2083-335 (forward injection)  
2083-358 (straight injection)  
2083-155 (backward injecton)



**O-Ring**  
2-0205



**Injector**  
3083-113

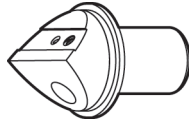


**Cathode**  
1083A-112

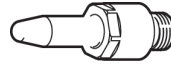
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*Tafa® Praxair® 2086A/SG100 Mini Gun*

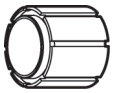
**Not Shown**  
L2-17-S O-Ring  
2-21-S O-Ring  
2-22-S O-Ring



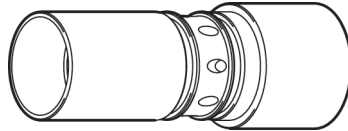
**Anode**  
2084-F45



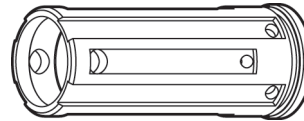
**Cathode**  
3083-129



**Gas Distributor**  
2084B-102



**Insulator Housing**  
2084B-100



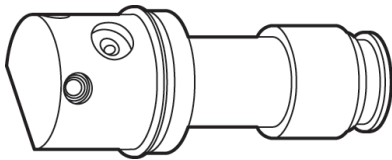
**Water Divider**  
2084B-101



**O-Ring**  
2-19S

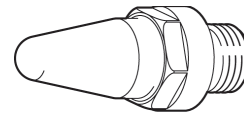
**THERMAL**

*Tafa® Praxair® 2700 Mini Gun*



**Anode 14.5°**  
0NSP01391

*Tafa® Praxair® SG200*



**Cathode**  
1230A-401

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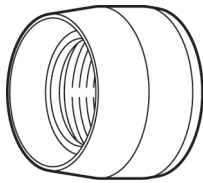


344

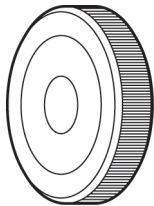
Tafa® PRAXAIR®

Tafa® Praxair® 88XX

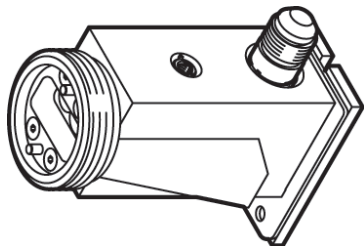
THERMAL



**Retaining Nut**  
600047



**Wire Drive Roller**  
450010  
600250



**Alignment Housing**  
600398



For 8860 Gun

**Contact Tip**  
8860-125



**Cap**  
450031 Blue  
450032 Gold  
450033 Green  
450034 Red



**Nozzle Cap**  
450729



**Long Cross Nozzle**  
450028



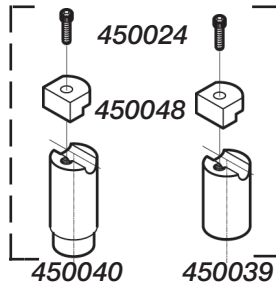
**Long Slot Nozzle**  
450027



**Short Slot Nozzle**  
620023



**Short Cross Slot**  
620047



**Complete Assy, Long**  
600136

**Complete Asst. Short**  
600038

**Terminal**  
450024 - Screw  
450039 - Short  
450040 - Long  
450048 - Top

**Not Shown**  
220105 Teflon Conduit  
450979 Contact Tube  
620074 Arc Jet Noz Pos

**Contact Tip**

- 450042 - 1/16
- 450043 - 2 mm
- 450044 - 1/16 Al
- 450045 - 2 Al
- 450289 - 1/16 (I.D.)
- 450303 - .045
- 450458 - 1/16 LL
- 450491 - 1/16 LL, Al
- 450604 2mm LL

**Contact Tip**

- w/2start thread**
- 450067 1/16 Brass
- 450068 1/16 LL

**Contact Tube**

- 450021 88XX
- 450859 9000
- 450022 1/8 (2 start)
- 450023 1/16 (2 start)

**Conduits Ends**

- 450683-1 Long
- 450683 Short

**Long Rear Wire Guide**

600159

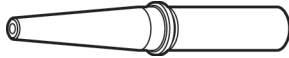
**Short Rear Wire Guide**

600158

**Power Lead End Fitting Gun End**  
450302

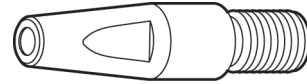
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**Thermach®**

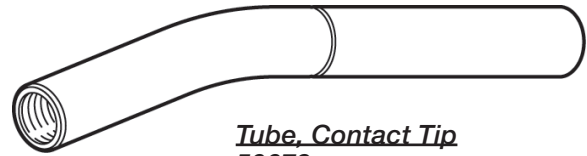


Wire Guide  
840000308 14Ga

**Thermion®**



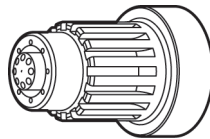
Contact Tip  
50065-1/8  
50065-1/16  
50065-3/16



Tube, Contact Tip  
50076

THERMAL

**Wall Colmonoy®**



Nozzle  
J-3B  
J-3C

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